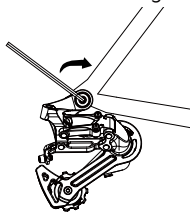
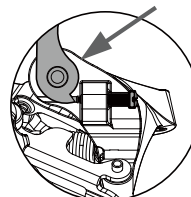


## RD Assembly SPEC

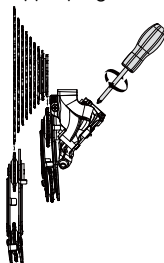
1.Tighten the RD to the Tail Hook by 5mm hex hanger bolt with 8-10N.m



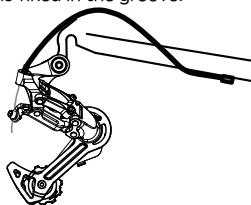
2.Check that the b-adjust washer tab is clear of the rear dropout tap



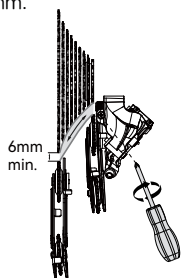
3.Observe the position of RD and casstle settle b.Turn the limit screw marked "H" so that the upper pully wheelline up with the edge of the smallest cog.Adjust the largest cog and RD's upper pully wheel ceter to center; turn the limit screw marked "L" ---away from the upper pully wheel.



4.Put the line through the pipe and the thread breaker. Make sure the line is fixed in the groove.

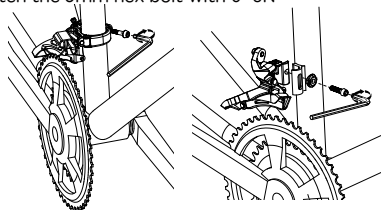


5. Turn the B-adjust screw until the minimum chain gap between the upper pully wheel and the largest cog equals approximately 6mm.

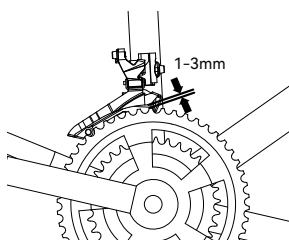


## FD Assembly SPEC

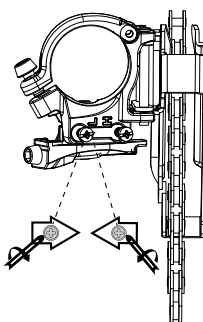
1.Tighten the 5mm hex bolt with 6-8N



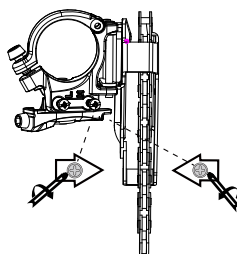
2.Adjust the position along the frame,let the clearance between the FD and the large chaining is 3mm; FD cage outerplate should be parallel with the chaining.



3.Low limit screw adjustment  
set the chain on the largest rear gear and the smallest front link.  
Adjust the low limit screw to ensure the chain is positioned closed to the inner cage plate is 0-0.5mm

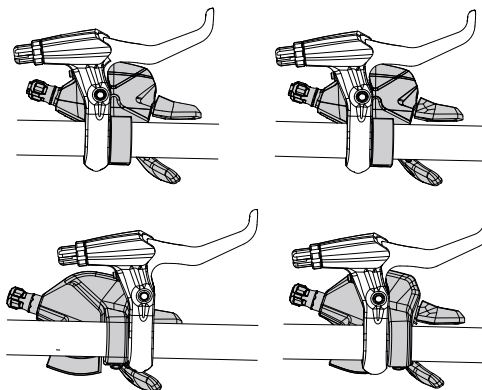


4.High limit screw adjustment  
set the chain on the smallest rear gear and the largest front link.  
Adjust the high limit screw to keep the clearance between the chain and the FD cage outerplate is 0-0.5mm

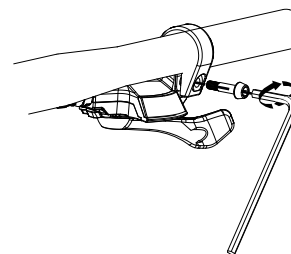


## Shifter Assembly SPEC

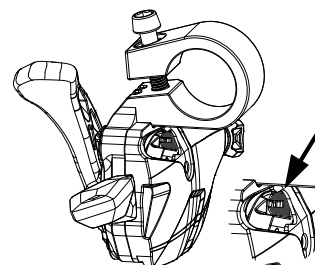
1.Set the SL on the handlebar. SL can be placed on the left or right side of the brake handle



2.Tighten the 5mm hex clamp bolt to 6-8N.m

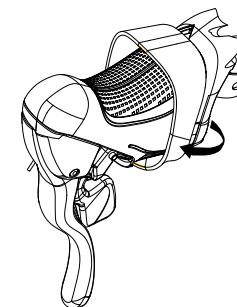


3.Pass the brake cable through the threading hole

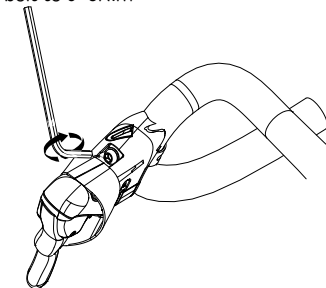


## Road shifter Assembly SPEC

1.Open the leather case until the screw is exposed



2.Slip the RS onto handbar.Adjust the angle and position and tighten the 5mm hex clamp bolt to 6-8N.m



3.Pass the brake cable through the threading hole

